NON-LINEAR FREE VIBRATION AND POSTBUCKLING OF SYMMETRICALLY LAMINATED ORTHOTROPIC IMPERFECT SHALLOW CYLINDRICAL PANELS WITH TWO ADJACENT EDGES SIMPLY SUPPORTED AND THE OTHER EDGES CLAMPED

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Abstract-A unified approximate solution to the Marguerre-type equations for the titled problem is formulated by the use of the Galerkin procedure. The corresponding flat-plate problem is treated as a special case. Numerical results for fundamental non-linear free vibration and postbuckling behavior of isotropic, orthotropic and symmetrically laminated cross-ply shallow cylindrical panels are presented for various curvatures, in-plane forces, geometrically initial imperfections, and geometries of laminations. Present results are compared with available data.

NOTATION

Fig. I. Geometry and coordinate system of a shallow cylindrical panel.

INTRODUCTION

Non-linear vibration and postbuckling of elastic plates have received considerable attention in recent years. A comprehensive review of the literature may be found in Ref. [1] or elsewhere. Most of the existing solutions are restricted to uniform boundary conditions. In the case of rectangular plates with mixed boundary conditions several non-linear solutions in the sense of von Kármán are available for isotropic[2], orthotropic[3, 4], anisotropic[5] and laminated composite[6, 7] materials. These results, however, are all restricted to boundary conditions symmetrical with respect to the centre lines of a rectangular plate. Nonlinear solutions for rectangular plates with unsymmetric boundary conditions cannot be found in the literature.

This paper deals with non-linear free flexural vibration of a symmetrically laminated shallow cylindrical panel of geometrically initial imperfections with two adjacent edges clamped and the other edges simply supported. The panel is subjected to in-plane tensions along its four edges but not the tangential boundary forces. The dynamic Marguerre-type equations adopted for the panel are expressed in terms of the deflection and the stress function. A single-mode analysis is carried out and the stress function is represented by the product of a time function and generalized Fourier series in terms of spacial coordinates. The Galerkin procedure furnishes an equation for the time function which is solved by the use of the perturbation method. The postbuckling behaviour of the panel is treated as a special case.

GOVERNING EQUATIONS

Consider a shallow cylindrical panel of midsurface radius *R,* thickness *h,* length a in the x-direction and arc width *b* in the y-direction as shown in Fig. I. The midsurface of the undeformed panel contains the x- and y-axes. The panel is assumed to consist of n layers of orthotropic sheets perfectly bonded together. Each layer has arbitrary thickness, elastic properties, and orientation of orthotropic axes with respect to the plate axes. However, the layers are so arranged that a midsurface symmetry exists. That is, for each layer above the midsurface, there is a corresponding layer identical in thickness, elastic properties, and orientation located at the same distance below the midsurface. Including the initial curvature of the panel in eqns $(2-167)$ of Ref. [1] and following the derivation for eqns $(1-153)$ and (1-154) of the reference, the dynamic Marguerre-type equations of the panel are obtained.

Ignoring the in-plane and rotary inertia effects, these basic equations governing the nonlinear free flexural vibration of the panel of geometrically initial imperfections in the sense of von Karman may be expressed in the following non-dimensional form:

$$
W_{\text{AGG}} + a_1 \lambda W_{\text{AGG}} + 2a_2 \lambda^2 W_{\text{AGm}} + a_3 \lambda^3 W_{\text{AGm}} + a_4 \lambda^4 W_{\text{Mmm}}
$$

+ $\lambda^4 W_{\text{AG}} / \bar{D}_{11} - (\lambda^2 / \bar{D}_{11}) [F_{\text{AG}} (K_R + W_{\text{Mmm}} + \bar{W}_{\text{Mmm}} + K_{\text{Mmm}} + K_{\text{Mmm}})] = 0$ (1)

$$
+ \lambda^* W_{,tt}/D_{++} - (\lambda^*/D_{++}) \left[F_{,xx} (K_R + W_{,n\eta} + W_{,n\eta} + W_{,x\eta} + \bar{W}_{,x\eta}) \right] = 0 \quad (1)
$$

$$
+ F_{,n\eta} (W_{,xx} + \bar{W}_{,xx}) - 2F_{,x\eta} (W_{,x\eta} + \bar{W}_{,x\eta}) \right] = 0 \quad (1)
$$

$$
F_{,xxx} - b_1 \lambda F_{,x\zeta\zeta\eta} + 2b_2 \lambda^2 F_{,x\zeta\eta\eta} - b_3 \lambda^3 F_{,x\eta\eta\eta} + b_4 \lambda^4 F_{,n\eta\eta\eta}
$$

$$
= (\lambda^2 / \bar{A}_{22}) \left[W_{,x\eta}^2 - W_{,xx} (K_R + \bar{W}_{,n\eta}) - W_{,n\eta} (W_{,xx} + \bar{W}_{,xx}) + 2W_{,x\eta} \bar{W}_{,x\eta} \right] \quad (2)
$$

in which the subscripts preceded by a comma denote differentiation with respect to the corresponding coordinates and coefficients a_i , b_i , \bar{D}_{11} and \bar{A}_{22} are constants of the panel given by the corresponding coefficients in eqns (5-201) and (5-202) of Ref. [I] and in which

$$
\zeta = \frac{x}{a}, \qquad \eta = \frac{y}{b}, \qquad \tau = \frac{t}{b^2} \sqrt{(A_{22}h^2/\rho)}, \qquad W = \frac{w}{h}
$$

$$
\bar{W} = \frac{\bar{w}}{h}, \qquad F = \frac{\psi}{A_{22}h^2}, \qquad \lambda = \frac{a}{b}, \qquad K_R = \frac{b^2}{Rh}.
$$
 (3)

In these expressions *w* is the deflection, \overline{w} the initial deflection, ψ the stress function, *t* the time, ρ the panel mass per unit area, and A_{22} the membrane rigidity of the panel in the ydirection.

Two adjacent edges of the plate at $\zeta = 0$ and at $\eta = 0$ are assumed to be clamped and the other edges to be simply supported. The panel is subjected to biaxial edge forces per unit length, n_x in the x-direction and n_y in the y-direction, but not the tangential boundary forces. These boundary conditions for a symmetrically laminated cross-ply panel may be written in the non-dimensional form as

$$
W = 0, \tF_{,\eta\eta} = n_{\zeta}, \tF_{,\zeta\eta} = 0 \t at \t \zeta = 0, 1
$$

\n
$$
W = 0, \tF_{,\eta\eta} = \lambda^2 r n_{\zeta}, \tF_{,\zeta\eta} = 0 \t at \t \eta = 0, 1
$$

\n
$$
W_{,\zeta}|_{\zeta = 0} = 0, \tW_{,\zeta}|\zeta_{\zeta - 1} = 0, \tW_{,\eta}|_{\eta = 0} = 0, \tW_{,\eta\eta}|_{\eta = 1} = 0
$$
\n(4)

where

$$
n_{\zeta} = n_{x}b^{2}/A_{22}h^{2}, \qquad r = n_{y}/n_{x}. \tag{5}
$$

The system ofeqns (I) and (2) are thus to be solved in conjunction with boundary conditions (4).

ANALYSIS

A single-mode analysis is carried out in this work. As usual a solution of eqns (l) and (2) is sought in the separable form

$$
W = cf(\tau) \sum_{m,n=1,3}^{M} \sum_{n=1,3}^{N} W_{mn} \phi_m(\zeta) \psi_n(\eta)
$$
 (6)

$$
\bar{W} = \bar{c}\bar{W}_0 \sum_{m,n=1,3}^{M} \bar{W}_{mn} \phi_m(\zeta) \psi_n(\eta)
$$
\n(7)

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$$
F = \frac{1}{2}n_{\zeta}(\eta^{2} + \lambda^{2}r\zeta^{2}) + f(\tau)\sum_{p,q=1}^{\infty}C_{pq}X_{p}(\zeta)Y_{q}(\eta) + f^{2}(\tau)\sum_{p,q=1}^{\infty}F_{pq}X_{p}(\zeta)Y_{q}(\eta).
$$
 (8)

In these equations f is a function of τ to be determined and ϕ_m , ψ_n , X_p , Y_q , c and \bar{c} are defined by

$$
\phi_m = \cos (m\pi\zeta/2) - \cos (3m\pi\zeta/2)
$$

\n
$$
\psi_n = \cos (n\pi\eta/2) - \cos (3m\pi\eta/2)
$$

\n
$$
X_p = \cosh \beta_p \zeta - \cos \beta_p \zeta - \gamma_p (\sinh \beta_p \zeta - \sin \beta_p \zeta)
$$

\n
$$
Y_q = \cosh \beta_q \eta - \cos \beta_q \eta - \gamma_q (\sinh \beta_q \eta - \sin \beta_q \eta)
$$

\n
$$
c = \left[\sum_{m,n=1,3} \sum W_{mn} \phi_m(\zeta_1) \psi_n(\eta_1) \right]^{-1}
$$
\n(9)

where ζ_1 and η_1 are coordinates of the location at which the maximum deflection w_{max} occurs and \bar{c} is obtained by replacing W_{mn} in the expression for c by \bar{W}_{mn} . It may be observed that each term in series (6) satisfies the out-of-plane boundary conditions given in eqns (4) and that the first series in eqn (8) will disappear for geometrically perfect flat plates, The prescribed in-plane boundary conditions require that

$$
1 - \cos \beta_k \cosh \beta_k = 0, \qquad \gamma_k = \frac{\cosh \beta_k - \cos \beta_k}{\sinh \beta_k - \sin \beta_k}.
$$
 (10)

Functions X_p and Y_q possess the orthogonality relations as follows:

$$
\int_0^1 X_i X_j \, d\zeta = \int_0^1 Y_i Y_j \, d\eta = \begin{cases} 0, & i \neq j \\ 1, & i = j \end{cases} . \tag{11}
$$

To evaluate the Fourier constants C_{pq} and F_{pq} in expression (8), eqns (6)-(8) are substituted into the compatibility equation, eqn (2). Multiplying the resulting equation by X_iY_j and integrating from 0 to 1 with respect to ζ and η , the following two sets of algebraic $X_i Y_j$ and integrating from 0 to 1 with respect to ζ and η , the following two sets of algebraic equations are obtained:

$$
C_{ij}(\beta_i^4 + b_4 \lambda^4 \beta_j^4) - \sum_{p,q=1}^{\infty} C_{pq} (b_1 \lambda K^ip L_2^{iq} - 2b_2 \lambda^2 K_3^{ip} L_3^{iq} + b_3 \lambda^3 K_2^{ip} L_3^{iq})
$$

=
$$
\frac{c \bar{c} W_0 \lambda^2}{\bar{A}_{22}} \sum_{m,n,r,s=1,3} \sum_{j} W_{mn} \bar{W}_{rs} (2K_4^{imr} L_4^{jns} - K_5^{imr} L_5^{jsn} - K_5^{imr} L_5^{jns})
$$

$$
- (c \lambda^2 K_R / \bar{A}_{22}) \sum_{m,n=1,3} \sum_{m,n=1,3} W_{mn} K_6^{im} L_7^{jm} \quad i,j=1,2,3 \dots (12)
$$

$$
F_{ij}(\beta_i^4 + b_4 \lambda^4 \beta_j^4) - \sum_{p,q=1}^{\infty} F_{pq}(b_1 \lambda K^p_i L^{jq}_2 - 2b_2 \lambda^2 K^p_j L^{jq}_3 + b_3 \lambda^3 K^p_j L^{jq}_1)
$$

=
$$
\frac{c^2 \lambda^2}{\bar{A}_{22}} \sum_{m,n,r,s=1,3} \sum_{m,n,r,s=1,3} W_{mn} W_{rs}(K^{imr}_4 L^{jns}_4 - K^{imr}_5 L^{jsn}_5) \quad i,j=1,2,3 \ldots \quad (13)
$$

in which *Ks* and Ls are definite integrals given in the Appendix. Fourier constants in eqn (8) are thus determined from these two sets of equations.

The trail function (6) for *W*, the initial imperfection function (7) for \tilde{W} and series (8) for *F* satisfy the required boundary conditions (4) and compatibility equation (2) if coefficients β_p and γ_p and Fourier constants C_{pq} and F_{pq} are determined from eqns (10), (12) and (13), respectively. With these expressions, however, eqn (1) generally cannot be fulfilled,

As an approximation the Galerkin procedure is employed to furnish the following equation for the time function:

$$
f_{\rm{,rt}} + (\delta_1 - \delta_2 n_{\rm{c}}) f + \varepsilon_1 f^2 + \varepsilon_2 f^3 = \delta_3 n_{\rm{c}} \tag{14}
$$

where

$$
\delta_{1} = J \sum_{i,j,m,n=1,3} \sum_{j} W_{ij} W_{mn} (K_{8}^{im} L_{9}^{jn} + a_{1} \lambda K_{10}^{im} L_{11}^{jn} + 2a_{2} \lambda^{2} K_{12}^{im} L_{12}^{jn} + a_{3} \lambda^{3} K_{11}^{im} L_{10}^{jn} + a_{4} \lambda^{4} K_{9}^{m} L_{8}^{jn})
$$

$$
- \frac{J \lambda^{2}}{c \overline{D}_{11}} \sum_{i,j=1,3} \sum_{p,q=1}^{\infty} \sum_{j} W_{ij} C_{pq} \left[K_{R} K_{13}^{ip} L_{14}^{ij} + K_{12}^{im} L_{14}^{im} + 2 K_{13}^{im} L_{13}^{im} \right]
$$

+ $\bar{c} W_{0} \sum_{m,n=1,3} \sum_{j} \bar{W}_{mn} (K_{14}^{im} L_{3}^{jn} + K_{5}^{sim} L_{14}^{im} - 2 K_{13}^{im} L_{13}^{im})$ (15)

$$
\delta_2 = \frac{J\lambda^2}{\bar{D}_{11}} \sum_{i,j,m,n=1,3} \sum_{j=1,3} W_{ij} W_{mn} (\lambda^2 r K_9^{im} L_{12}^{m} + K_{12}^{im} L_9^{jn}) \tag{16}
$$

$$
\varepsilon_{1} = -\frac{J\lambda^{2}}{c\bar{D}_{11}} \sum_{i,j=1,3}\sum_{p,q=1}^{\infty} W_{ij} \bigg[K_{R}F_{pq}K_{13}^{ip}L_{3}^{q} + \sum_{m,n=1,3} (cW_{mn}C_{pq} + \bar{c}\bar{W}_{0}\bar{W}_{mn}F_{pq}) (K_{14}^{imp}L_{3}^{q,n} + K_{5}^{p,m}L_{14}^{mq} - 2K_{15}^{imp}L_{13}^{lnq}) \bigg] \tag{17}
$$

$$
\varepsilon_2 = \frac{J\lambda^2}{\bar{D}_{11}} \sum_{i,j,m,n=1,3} \sum_{p,q=1}^{\infty} \sum_{p,q=1}^{\infty} W_{ij} W_{mn} F_{pq} (2K_{13}^{imp} L_{13}^{jng} - K_{14}^{imp} L_{3}^{jn} - K_{5}^{pim} L_{14}^{jng}) \tag{18}
$$

$$
\delta_3 = \frac{J\lambda^4}{C\bar{D}_{11}} \sum_{i,j=1,3} V_{ij} \bigg[rK_R K'_{16} L'_{16} + \bar{c} \bar{W}_0 \sum_{m,n=1,3} \bar{W}_{mn}(rK_9^m L''_{12} + K_{12}^m L''_9 / \lambda^2) \bigg] \qquad (19)
$$

$$
J = \left(\frac{\lambda^4}{\bar{D}_{11}} \sum_{i,j,m,n=1,3} \sum W_{ij} W_{mn} K_9^{im} L_9^{jn}\right)^{-1}.
$$
 (20)

In these equations Ks and Ls are definite integrals presented in the Appendix.

If the linear frequency is denoted by $\omega^{(0)}$, the non-dimensional linear frequency, denoted by ω_0 , is related to $\omega^{(0)}$ by

$$
\omega_0 = \omega^{(0)}b^2/(\rho/A_{22}h^2)^{1/2} = (\delta_1 - \delta_2 n_\zeta)^{1/2}.
$$
 (21)

In the case when $n_f = 0$ or $r = \bar{W}_0 = 0$ the relationship between the non-linear frequency ω and the amplitude or the maximum deflection w_{max} is, by virtue of the perturbation technique

$$
\omega/\omega^{(0)} = [1 + (3\varepsilon_2/4\omega_0^2 - 5\varepsilon_1/6\omega_0^4)W_{\text{max}}^2]^{1/2}
$$
 (22)

where W_{max} is the ratio of w_{max} to panel thickness *h*.

In the postbuckling case eqn (14) reduces to

$$
n_{\zeta} = \frac{\delta_1 W_{\text{max}} + \varepsilon_1 W_{\text{max}}^2 + \varepsilon_2 W_{\text{max}}^3}{\delta_3 + \delta_2 W_{\text{max}}}.
$$
 (23)

When $r = \bar{W}_0 = 0$, this equation is simplified to yield

Table I. Numerical values of clastic constants

Material	E_i/E_T	$G_{I\tau}/E_{\tau}$	v_{LT}
Glass epoxy	3	0.6	0.25
Boron-epoxy	ю	1/3	0.22
Graphite-epoxy	40	0.5	0.25
Isotropic		0.377	0.316

Table 2. Comparison of fundamental linear frequency parameters

$$
n_{\zeta} = n_{\rm cr} + (W_{\rm max}/\delta_2) (\varepsilon_1 + \varepsilon_2 W_{\rm max})
$$
 (24)

where

$$
n_{\rm cr} = (b^2/A_{22}h^2)N_{\rm cr} = \delta_1/\delta_2 \tag{25}
$$

is the non-dimensional critical buckling load with N_{cr} being the critical buckling load per unit length in the x-direction. Thus no buckling phenomenon of a cylindrical panel will occur if either the initial imperfection or the in-plane edge force in the y-direction appears.

NUMERICAL RESULTS AND DISCUSSIONS

Numerical calculations for non-linear vibration and postbuckling ofshallow cylindrical panels were performed by Cyber 175 for isotropic, orthotropic and symmetrically laminated composite materials with two adjacent edges loosely clamped (C) and the other edges simply supported (SS). The laminated panel under consideration consists of an odd number of thin orthotropic plies all of the same thickness. Elastic constants typical of glass-epoxy (GL), boron-epoxy (BO) and graphite-epoxy (GR) materials are given in Table I, where E_L and E_T are principal moduli of elasticity of an orthotropic material, G_L is the shear modulus, and v_{LT} is Poisson's ratio. In computation the constant A_{22} in eqns (3), (5), (21) and (25) is replaced by E_Th without affecting the form of the other equations. In eqn (6) we take $W_{11} = 1$ and $W_{13} = 0.01$ and all other $W_{mn} = 0$. The first 16 terms in each truncated series in eqn (8) for the stress function are taken into account. The present choice of W_{ij} results in the fundamental mode of deformation and the maximum deflection is found to occur nearly at the point, $\zeta = \eta = 0.6$. In addition, the in-plane force *n*, is assumed to vanish in the arc direction.

The present results for fundamental linear frequencies of an isotropic flat plate ($K_R = 0$) having different aspect ratios are compared in Table 2 with available data[8,9]. In the table *D* represents the flexural rigidity of the plate. The maximum difference between the corresponding set of values is 4.6%. New results are presented graphically in the following.

In the presentation of numerical results for non-linear free flexural vibration the ratio of the fundamental non-linear frequency ω to the corresponding fundamental linear frequency $\omega^{(0)}$ is used in the plots. Thus the values of the fundamental linear frequency parameter ω_0 are presented in Table 3 such that the fundamental non-linear frequencies shown in Figs 2 and 3 can be evaluated. In the table, symmetrically laminated cross-ply cylindrical panels are represented by CP. The amplitude-frequency response curves for

Fig. 2. Effect of the panel curvature on the fundamental non-linear frequencies of perfect isotropic and boron-epoxy orthotropic cylindrical panels $(a/b = 1, n_k = 0)$.

Fig. 3. Effect of uniaxial tension on the fundamental non-linear frequency of a perfect five-layer cross-ply glass-epoxy cylindrical panel $(a/b = 1, K_R = 15)$.

Table 3. Linear frequency parameters ω_0 for cyl-

indrical panels						
Fig. 2		Fig. 3				
Κ,	Isotropic	ВO	$n_{\rm c}$	CР		
0	8.665	15.88	0	12.56		
5	8.769	15.97	20	20.11		
10	9.175	16.25	50	27.83		
20	10.565	17.30	100	37.30		

isotropic and orthotropic cylindrical panels are shown in Fig. 2 for various values of the non-dimensional curvature K_R . The result for $K_R = 0$ is the one for a flat plate. The linear and non-linear frequencies of these panels both increase with an increase in the curvature. The non-linear frequency of an orthotropic boron-epoxy panel obtained from Fig. 2 and Table 3 is roughly two times greater than that of the corresponding isotropic panel for $K_R \le 20$ although the frequency ratio, $\omega/\omega^{(0)}$, is higher for the latter than for the former. It may be observed that the result for the boron-epoxy flat plate $(K_R = 0)$ is approximately close to the average of the corresponding non-linear (or linear) frequencies for all-simply supported and all-clamped edges[10] in the range of the values of the amplitude considered. Figure 3 iIlustrates the dynamic behaviour of a symmetric cross-ply cylindrical panel composed of five layers of equal thickness for various in-plane forces in the direction of straight edges. Both linear and non-linear frequencies of the panel increase with the in-

plane force although the frequency ratio does not behave so.

Fig. 4. Postbuckling load-deflection curves for perfect isotropic and graphite-epoxy orthotropic cylindrical panels of different curvatures $(a/b = 1)$.

Fig. 5. Postbuckling load-deflection curves for a three-layer cross-ply glass-epoxy cylindrical panel of different initial imperfections ($a/b = 1$, $K_R = 20$, $W_{mn} = 0$ for $m, n > 1$).

The relationship between the postbuckling load and the maximum deflection is shown in Figs 4 and 5 for cylindrical panels. Figure 4 illustrates the effect of the curvature on the postbuckling behaviour of isotropic and orthotropic cylindrical panels under uniaxial compression in the direction of straight edges. The values of $(-n_x)$ at $w_{\text{max}} = 0$ are the critical buckling loads. The maximum deflection of a flat plate $(K_R = 0)$ increases with the postbuckling load in the range of the values, $w_{\text{max}}/h \le 4$. The postbuckling load-carrying capacity of a cylindrical panel, however, firstly decreases and then increases with the deflection. This decrease in the load-carrying capacity is considerably significant for panels with curvatures, $K_R > 15$. The result for isotropic and glass-epoxy flat plates is, respectively, close to 89 and 91% of the average of the corresponding postbuckling loads (or critical loads) for all-simply supported and all-loosely clamped edges[11-13]. This percentage decreases slightly with increasing the postbuckling load in the range of values, $w_{\text{max}} \leq 4$. The effect of the initial deflection on the postbuckling load-deflection response of a laminated cross-ply cylindrical panel composed of three layers of equal thickness is shown in Fig. 5. The first term in eqn (7) for the initial deflection is taken into account. The amplitude of the initial deflection, $\mathbf{\vec{W}}_0 = 1$, is equal to the panel thickness. The result for $\mathbf{\vec{W}}_0 = 0$ corresponds to that for a perfect cylindrical panel. As in the case of initially deflected plates no buckling phenomenon occurs for a cylindrical panel of geometrically initial imperfections. This is because a constant term δ_3 appears in the denominator of eqn (23). Evidently a large value of \bar{W}_0 requires a large load for a given deflection of the panel.

CONCLUSIONS

By the use of dynamic Marguerre-type equations a single-mode analysis is carried out for symmetrically laminated cross-ply shallow cylindrical panels of geometrically initial imperfections having two adjacent edges simply supported and the other edges clamped. The corresponding postbuckling problem is treated as a special case. Based on the present analysis some concluding remarks may be drawn.

The fundamental linear and non-linear frequencies of homogeneous and laminated cylindrical panels increase as the curvature or the in-plane edge tension increases. The present result for an orthotropic boron-epoxy flat plate is approximately close to the average of the corresponding non-linear frequencies for all-simply supported and all-loosely clamped edges.

The postbuckling load-carrying capacity of perfect homogeneous and laminated cylindrical panels firstly decreases and then increases with the maximum deflection. This decrease in the load-carrying capacity is significant for $b^2/Rh > 10$, especially for large curvatures. As in the case of flat plates no buckling phenomenon occurs for a cylindrical panel of geometrically initial imperfections. For a given deflection of a cross-ply cylindrical panel a large postbuckling load is required for a large initial deflection. The present result for isotropic and orthotropic glass-epoxy flat plates is, respectively, close to 89 and 91% of the average of the corresponding postbuckling loads for all-simply supported and allloosely clamped edges.

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APPENDIX

Constants *Ks* and *Ls* in eqns (12), (13) and (15)-(20) are given by

$$
K_1^{\varphi} = \int_0^1 X_i X_\rho^m d\zeta \qquad K_2^{\varphi} = \int_0^1 X_i X_\rho^{\prime} d\zeta
$$

$$
K_3^{\varphi} = \int_0^1 X_i X_\rho^m d\zeta \qquad K_4^{\text{true}} = \int_0^1 X_i \phi_m^{\prime} \phi_{\zeta}^{\prime} d\zeta
$$

$$
K_3^{\text{true}} = \int_0^1 X_i \phi_m \phi_{\zeta}^{\prime\prime} d\zeta \qquad K_6^{\text{true}} = \int_0^1 X_i \phi_m^{\prime\prime} d\zeta
$$

$$
L_7^{\text{true}} = \int_0^1 Y_j \psi_n d\eta \qquad K_8^{\text{true}} = \int_0^1 \phi_i \phi_m^{\text{(UV)}} d\zeta
$$

$$
K_9^{\text{true}} = \int_0^1 \phi_i \phi_m d\zeta \qquad K_{10}^{\text{true}} = \int_0^1 \phi_i \phi_m^{\text{true}} d\zeta
$$

$$
K_{11}^{im} = \int_0^1 \phi_i \phi'_m \, d\zeta
$$

\n
$$
K_{12}^{im} = \int_0^1 \phi_i \phi''_m \, d\zeta
$$

\n
$$
K_{13}^{im} = \int_0^1 \phi_i X''_p \, d\zeta
$$

\n
$$
K_{14}^{im} = \int_0^1 \phi_i \phi_m X''_p \, d\zeta
$$

\n
$$
K_{15}^{im} = \int_0^1 \phi_i \phi'_m X'_p \, d\zeta
$$

\n
$$
K_{16}^{im} = \int_0^1 \phi_i \, d\zeta
$$

and the other Ls are obtained by replacing K, i, m, p, r and ζ in the above corresponding expressions for Ks by L, j, n, q, s and η , respectively. In these expressions primes denote differentiation with respect to